



THE WOOLMARK COMPANY

# WOOLMARK SPECIFICATION

PROFESSIONAL WET-CLEANING  
SYSTEM REQUIREMENTS

## SPECIFICATION LP-1

Effective 1 January 2016

# WOOLMARK SPECIFICATION

## SPECIFICATION LP-1: 2016

### PROFESSIONAL WET-CLEANING SYSTEMS

#### MANDATORY REQUIREMENTS

Property	Test method	Pass level
Felting severity SM12 woven fabric	–	The cycle felting severity (CFS) must be more than 50% lower than the CFS value of the Wascator 7A cycle
Felting severity WSK1 knitted fabric	–	The area felting shrinkage (AFS) after six cycles must be equal to or less than 10%
Garments	–	Duplicate garments must be tested in both the Wet and Dry Clean Systems. The Wet Clean system must not cause higher shrinkage or worse appearance change when compared with Dry cleaned garments after six cycles

#### NOTES

1. SM12 is the standard reference fabric used by The Woolmark Company to assess the cycle felting severity (CFS) value of all laundry machines submitted for evaluation and acceptance into the Woolmark program.
2. WSK1 is the standard reference fabric used by The Woolmark Company to assess the dimensional change of dry clean only 100% wool knitted products during cleansing.
3. The specification applies only to professional wet cleaning systems (washing in water); it does not apply to professional dry cleaning systems that use organic solvents.

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