



THE WOOLMARK COMPANY

# WOOLMARK SPECIFICATION

GARMENT SETTING AGENT

## SPECIFICATION CP-5

Effective 1 January 2016

# WOOLMARK SPECIFICATION

## SPECIFICATION CP-5

### GARMENT SETTING AGENT

#### PRODUCTS

This Specification applies to commercial products that are used to impart permanent set to garments during the pressing processes in garment manufacture.

#### SPECIFICATION

Property	Test Method	Limit
Crease retention – permanent set	319	Minimum of 4 on all test fabrics
Colour change rating	320	Minimum of 4 for all test fabrics
Cross staining rating (CSR)	320	The maximum cross stain rating Fabric 1 = 2 Fabric 2 = 1 Fabric 3 = 1 Fabric 4 = 3 Fabric 5 = 1 Fabric 6 = 1 Fabric 7 = 1 Fabric 8 = 1 Fabric 9 = 1 Fabric 10 = 2 Fabric 11 = 1 Fabric 12 = 2 Fabric ecru = 1

All tables should be read in conjunction with the notes

#### NOTES

**Woolmark TM319 Crease Retention:** ensure all three test fabrics achieve the required crease rating.

**Woolmark TM320 Colour Change and Cross Staining:** compare the cross stain rating of the most heavily stained fibre on the multifibre adjacent to the limits in the table above.

woolmark.com



THE WOOLMARK COMPANY

Whilst The Woolmark Company Pty Ltd and its employees, officers and contractors, and any contributor to this material (“us” or “we”) have used best commercial endeavours to ensure that the information contained in this material is correct and current at the time of its publication, we accept no liability with regard to its accuracy, reliability, suitability, currency or completeness for use for your purposes. To the extent permitted by law, we exclude all conditions, warranties, guarantees, terms and obligations expressed, implied or imposed by law or otherwise relating to the information contained in this material or your use of it and will have no liability to you, however arising and under any cause of action or theory of liability, in respect of any loss or damage (including any indirect, special or consequential loss or damage, loss of profit or loss of business opportunity), arising out of or in connection with this material or your use of it.

© The Woolmark Company Pty Ltd

All rights reserved. This work is copyright. Except as permitted under Copyright Law no part of this publication may be reproduced by any process, electronic or otherwise, without the specific written permission of the copyright owner. Neither may information be stored electronically in any form whatsoever without such permission.